

**KUJAWY CEMENT  
PLANT IN BIELAWY**

Holcim Polska S.A.  
Kujawy Cement Plant  
Technical Support

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## Quality Certificate of cement

Type of cement : **CEM II/A-V 42,5R**

Requirements acc. to: EN 197-1:2011

Values obtained for the period of: **November 2024**

|  | Unit | Results | Requirements acc. to:<br>EN 197-1:2011 |
|--|------|---------|----------------------------------------|
|--|------|---------|----------------------------------------|

### 1.Properties (by standards)

|                                                                                  |     |       |                           |
|----------------------------------------------------------------------------------|-----|-------|---------------------------|
| Compressive strength                                                             |     |       |                           |
| Early strength, after 2 days                                                     | MPa | 26,9  | $\geq 20$                 |
| Standard strength, after 28 days<br><small>(results from previous month)</small> | MPa | 58,7  | $\geq 42,5$ i $\leq 62,5$ |
| Initial setting time                                                             | min | 230   | $\geq 60$                 |
| Expansion of cement                                                              | mm  | 0,5   | $\leq 10$                 |
| Sulfate content (as SO <sub>3</sub> )                                            | %   | 3,02  | $\leq 4,0$                |
| Chloride content Cl <sup>-</sup>                                                 | %   | 0,052 | $\leq 0,10$               |
| Loss on ignition <sup>a)</sup>                                                   | %   | -     | -                         |
| Insoluble residues <sup>a)</sup>                                                 | %   | -     | -                         |

### 2. Additional information

|                                                        |   |       |   |
|--------------------------------------------------------|---|-------|---|
| Laser particle size distribution<br>passing 8 µm/32 µm | % | 34/79 | - |
|--------------------------------------------------------|---|-------|---|

a)only for CEM I and CEM III

*Anna Kozłowska*  
Kierownik Jakości  
*Anna Kozłowska*  
Cementownia Kujawy w Bielawach

.....  
stamp/signature

**Holcim Polska S.A.**

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KRS: 0000062569 (Sąd Rejonowy w Kielcach X Wydział Gospodarczy KRS)  
Kapitał akcyjny: 811.329.500 opłacony w pełni, nr rejestracyjny BDO 000001937

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