

Quality Certificate of cement

Type of cement : **CEM I 42,5R**

Requirements acc. to: PN-EN 197-1:2012

Values obtained for the period of: **May**

2019

	Unit	Results	Requirements acc. to: PN-EN 197-1:2012
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1.Properties (by standards)

Compressive strength			
Early strength, after 2 days	MPa	28,2	≥ 20
Standard strength, after 28 days (results from previous month)	MPa	57,8	$\geq 42,5$ i $\leq 62,5$
Initial setting time	min	168	≥ 60
Expansion of cement	mm	0,8	≤ 10
Sulfate content (as SO ₃)	%	3,30	$\leq 4,0$
Chloride content Cl ⁻	%	0,078	$\leq 0,10$
Loss on ignition ^{a)}	%	2,95	$\leq 5,0$
Insoluble residues ^{a)}	%	0,75	$\leq 5,0$
C ₃ A ^{b)}	%	-	-

2. Additional information

Specific surface area	cm ² /g	3255	-
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a)only for CEM I and CEM III

b)C₃A clinker calculated from chemical analysis acc. to Bogue, only for common cements resistant to sulphates „SR”

Kierownik Jakości

Jolanta Zdunowska

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stamp/signature

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